

The listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1. (Currently Amended) A camera comprising:  
a main body;  
a display portion;  
an image receiving portion; and  
an operation switch,  
the display portion comprising:  
a plurality of pixels formed over a substrate, each of the plurality of pixels comprising a light-emitting element,  
wherein the light-emitting element comprises an EL layer including a light-emitting organic compound, and  
wherein the EL layer includes ionic impurities at the concentration of 0.1 ppm or lower.
2. (Previously Presented) A camera according to claim 1, wherein the ionic impurities are sodium or potassium.
3. (Currently Amended) A camera comprising:  
a main body;  
a display portion;  
an image receiving portion; and  
an operation switch,  
the display portion comprising:

a plurality of pixels formed over a substrate, each of the plurality of pixels comprising a light-emitting element,

wherein the light-emitting element comprises an EL layer including a light-emitting organic compound, and

wherein the EL layer includes ionic impurities at the concentration of 0.01 ppm or lower.

4. (Previously Presented) A camera according to claim 3, wherein the ionic impurities are sodium or potassium.

5.-18. (Canceled)

19. (Previously Presented) A camera according to claim 1, wherein the camera is a digital camera.

20. (Previously Presented) A camera according to claim 1, wherein the camera is a video camera.

21. (Previously Presented) A camera according to claim 3, wherein the camera is a digital camera.

22. (Previously Presented) A camera according to claim 3, wherein the camera is a video camera.

23. (Currently Amended) A camera comprising:

a main body;

a display portion;

an image receiving portion; and

an operation switch,

the display portion comprising:

a plurality of pixels formed over a glass substrate, each of the plurality of pixels comprising a light-emitting element,

wherein the light-emitting element comprises an EL layer including a light-emitting organic compound, and

wherein the EL layer includes ionic impurities at the concentration of 0.1 ppm or lower and has a volume resistivity of  $3 \times 10^{10} \Omega\text{cm}$  or larger.

24. (Previously Presented) A camera according to claim 23, wherein the ionic impurities are sodium or potassium.

25. (Previously Presented) A camera according to claim 23, wherein the camera is a digital camera.

26. (Previously Presented) A camera according to claim 23, wherein the camera is a video camera.

27. (Currently Amended) A camera comprising:

a main body;

a display portion;

an image receiving portion; and

an operation switch,

the display portion comprising:

a plurality of pixels formed over a glass substrate, each of the plurality of pixels comprising a light-emitting element,

wherein the light-emitting element comprises an EL layer including a light-emitting organic compound, and

wherein the EL layer includes ionic impurities at the concentration of 0.01 ppm or lower and has a volume resistivity of  $3 \times 10^{10} \Omega\text{cm}$  or larger.

28. (Previously Presented) A camera according to claim 27, wherein the ionic impurities are sodium or potassium.

29. (Previously Presented) A camera according to claim 27, wherein the camera is a digital camera.

30. (Previously Presented) A camera according to claim 27, wherein the camera is a video camera.

31. (Currently Amended) A camera comprising:  
a main body;  
a display portion;  
an image receiving portion; and  
an operation switch,  
the display portion comprising:  
a plurality of pixels formed over a substrate, each of the plurality of pixels comprising a light-emitting element,  
wherein the light-emitting element comprises an EL layer including a light-emitting organic compound, and  
wherein the EL layer includes ionic impurities at the concentration of 0.1 ppm or lower and has a volume resistivity of  $1 \times 10^{11}$  to  $1 \times 10^{12} \Omega\text{cm}$ .

32. (Previously Presented) A camera according to claim 31, wherein the ionic impurities are sodium or potassium.

33. (Previously Presented) A camera according to claim 31, wherein the camera is a digital camera.

34. (Previously Presented) A camera according to claim 31, wherein the camera is a video camera.

35. (Currently Amended) A camera comprising:  
a main body;  
a display portion;  
an image receiving portion; and  
an operation switch,  
the display portion comprising:  
a plurality of pixels formed over a substrate, each of the plurality of pixels comprising a light-emitting element,  
wherein the light-emitting element comprises an EL layer including a light-emitting organic compound, and  
wherein the EL layer includes ionic impurities at the concentration of 0.01 ppm or lower and has a volume resistivity of  $1 \times 10^{11}$  to  $1 \times 10^{12} \Omega\text{cm}$ .

36. (Previously Presented) A camera according to claim 35, wherein the ionic impurities are sodium or potassium.

37. (Previously Presented) A camera according to claim 35, wherein the camera is a digital camera.

38. (Previously Presented) A camera according to claim 35, wherein the camera is a video camera.

39. (New) A camera according to claim 1, wherein the camera is an active matrix type.

40. (New) A camera according to claim 3, wherein the camera is an active matrix type.

41. (New) A camera according to claim 23, wherein the camera is an active matrix type.

42. (New) A camera according to claim 27, wherein the camera is an active matrix type.

43. (New) A camera according to claim 31, wherein the camera is an active matrix type.

44. (New) A camera according to claim 35, wherein the camera is an active matrix type.